

Identifier Service SH	Service Document	
I-H-PU-01 How to Install the Collecting Tray in Flask Chamber		Römerstr. 21 D – 71296 Heimsheim Tel.: + 49(0)7033-309878-41 service@schultheiss-gmbh.de http://www.schultheiss-gmbh.de

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Machine Type	Version	Year
VPC Pure	All	Since Release

Problem

How to Install the Collecting Tray in Flask Chamber

Prerequisites

The following articles must be present for installation



Collection Tray
1x HV001599



Metallic Washer
1x KM001225



Silicon Washer 1x
KF006734



M8 Hex Key

Procedure

- Turn ON the Machine
- Open the Flask Chamber completely
- The flask platform will lift up



- Take out the metal sleeve, adaptor ring, flask holder ring and graphite disk from the chamber



- Unscrew the platform screw using M8 Hex key



- Take out the metal plate





1

Put in Silicon Washer (KF006734)



2

Put in the Metal Washer (KM001225)



3

Put the graphite tray (HV001599)

- Put back the metal plate and screw it tightly



- Put everything back in following order
 - Graphite Disk
 - Flask Holder
 - Adaptor Ring
 - Metal Sleeve

In case the problem still exists, please feel free to contact us again.

E-Mail: service@schultheiss-gmbh.de

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