

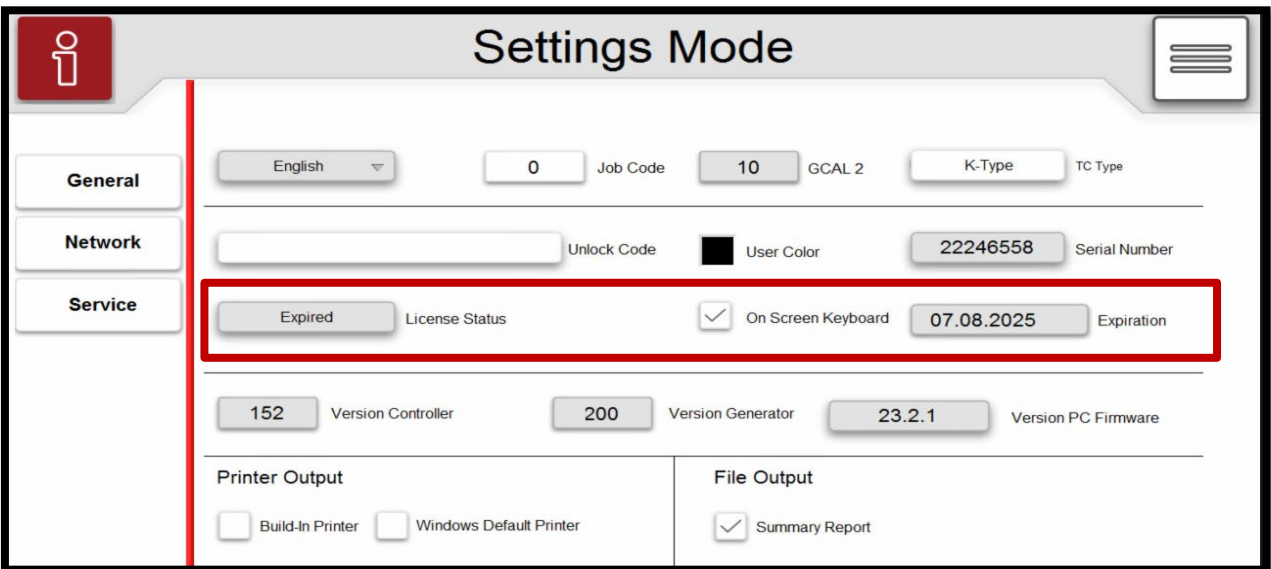
Identifier Service SH	Service Document	
I-S-PU-01 How to Enter License Code		Römerstr. 21 D – 71296 Heimsheim Tel.: + 49(0)7033-309878-41 service@schultheiss-gmbh.de http://www.schultheiss-gmbh.de

Apply for:

Machine Type	Version	Year
VPC Pure	All	Since Release
VPC 66\100	With Touch control	Since 2014

Problem

License code expired and machine cannot start the casting cycle in Automatic mode



Settings Mode

General | English | 0 Job Code | 10 GCAL 2 | K-Type TC Type

Network | Unlock Code | User Color | 22246558 Serial Number

Service | **Expired** License Status | ☒ On Screen Keyboard | 07.08.2025 Expiration

152 Version Controller | 200 Version Generator | 23.2.1 Version PC Firmware

Printer Output | ☐ Build-In Printer | ☐ Windows Default Printer

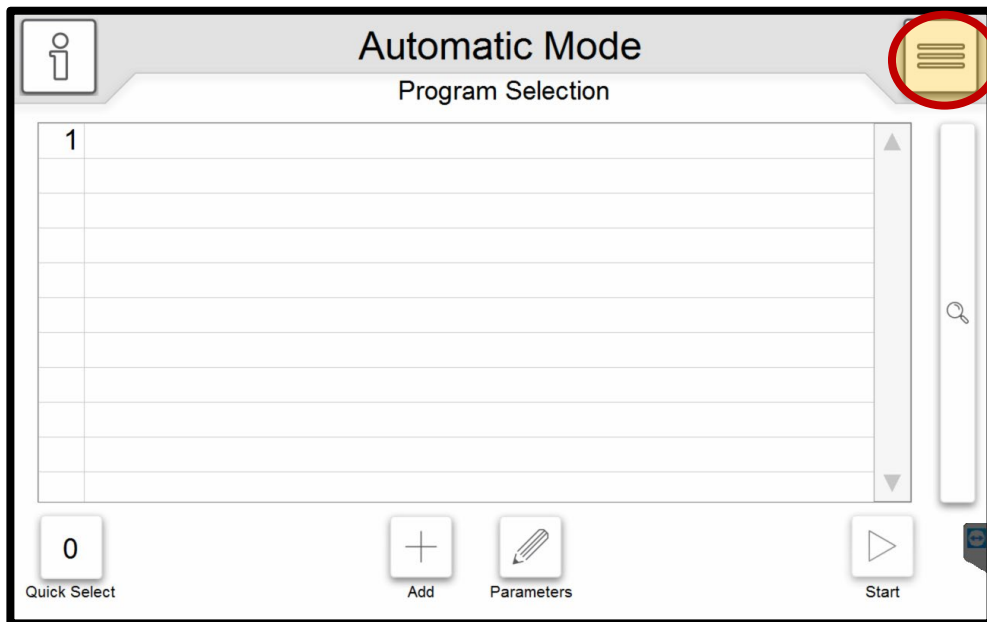
File Output | ☒ Summary Report

Prerequisites

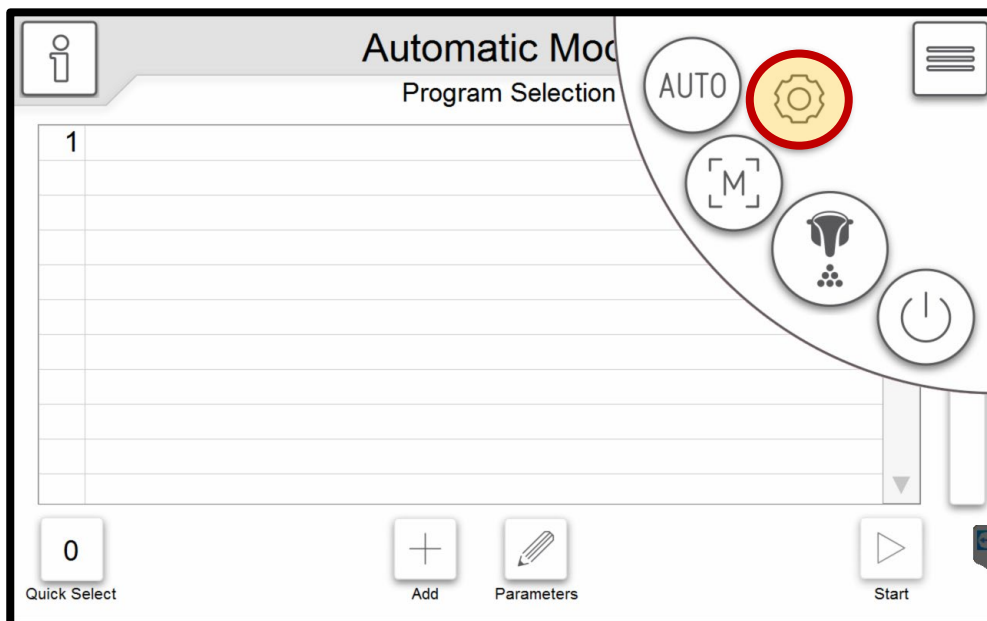
- Valid License Code received from Schultheiss
- Email the Serial number of the machine and request for the valid code at Service@schultheiss-gmbh.de

Procedure

- Press to open menu selection



- Select  to enter settings menu



- Tap on Unlock Code bar

The screenshot shows the 'Settings Mode' interface. On the left, there is a sidebar with 'General', 'Network', and 'Service' tabs. The main area contains various settings: Language (English), Job Code (0), GCAL 2 (10), K-Type, TC Type, User Color (black), Serial Number (22246558), License Status (Expired), On Screen Keyboard (checked), Expiration (07.08.2025), Version Controller (152), Version Generator (200), and Version PC Firmware (23.2.1). At the bottom, there are sections for 'Printer Output' (Build-In Printer, Windows Default Printer) and 'File Output' (Summary Report). The 'Unlock Code' field is highlighted with a red rectangle.

- Keypad will pop up, enter the received code and tap on **Enter** to confirm
Additional "ZERO" while typing will appear, just ignore and, keep on typing

The screenshot shows the 'Settings Mode' interface with a keypad overlay. The keypad has a title bar that says 'Please enter activation code'. The input field contains 'AAAA AAAA AAAA AAAA'. The keypad includes buttons for digits 0-9, letters A-F, and 'Back', 'Cancel', and 'Enter' buttons. The 'Enter' button is highlighted with a red rectangle.

- After entering the code
 - License Status will change to '**ACTIVE**'
 - **Expiration date** will change

Settings Mode

General

English 0 Job Code 10 GCAL 2 S-Type TC Type

Network

Unlock Code User Color 22246558 Serial Number

Service

Active License Status On Screen Keyboard 31.12.2099 Expiration

112 Version Controller 170 Version Generator 23.2.1 RC1 Version PC Firmware

Printer Output

☐ Build-In Printer ☐ Windows Default Printer

File Output

☐ Summary Report

In case the problem still exists, please feel free to contact us again.

E-Mail: service@schultheiss-gmbh.de

Schultheiss GmbH