


Identifier Service SH	Service Document	
I-S-PU-01 How to change Thermocouple Type in VPC pure		Römerstr. 21 D – 71296 Heimsheim Tel.: + 49(0)7033-309878-41 service@schultheiss-gmbh.de http://www.schultheiss-gmbh.de

Apply for:

Machine Type	Version	Year
VPCpure	all	Since release

Problem

How to Change Thermocouple Type in VPC Pure

Prerequisite

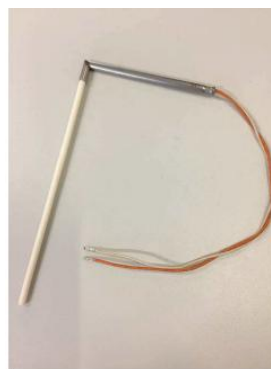
- Install the correct Thermocouple into the melting chamber
- Check the video how to connect thermocouple correctly

Warning and Hazards

- Make sure the correct thermocouple is installed, otherwise the temperature readings will not be correct, and this might cause overheating and damage the internal parts in the melting chamber.



K-Type – Green/White



S-Type – Orange/White




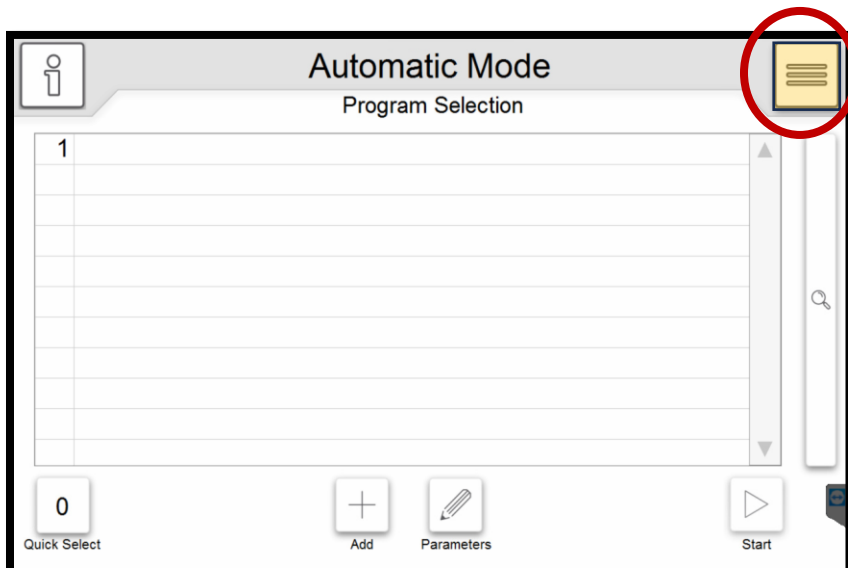
N-Type – Pink/White


Procedure

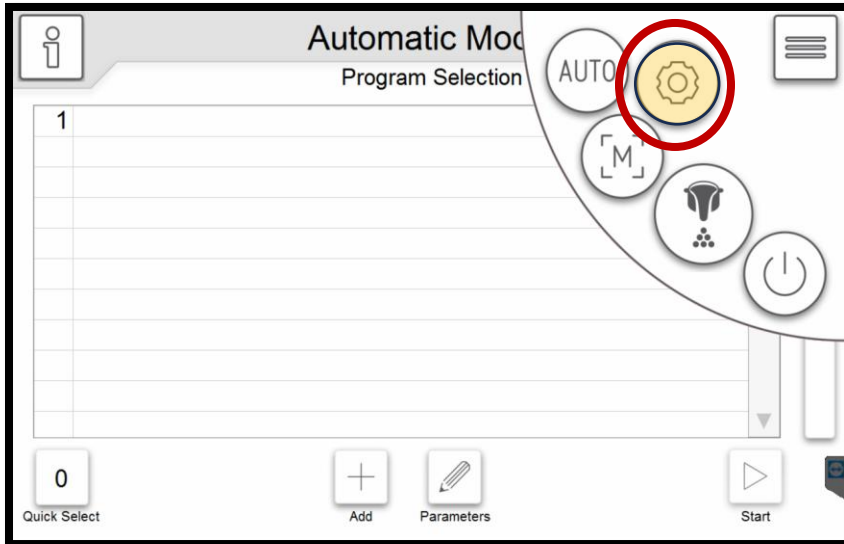
- Switch ON the machine
- Wait until the software bootup is completed



- Press  to open menu selection



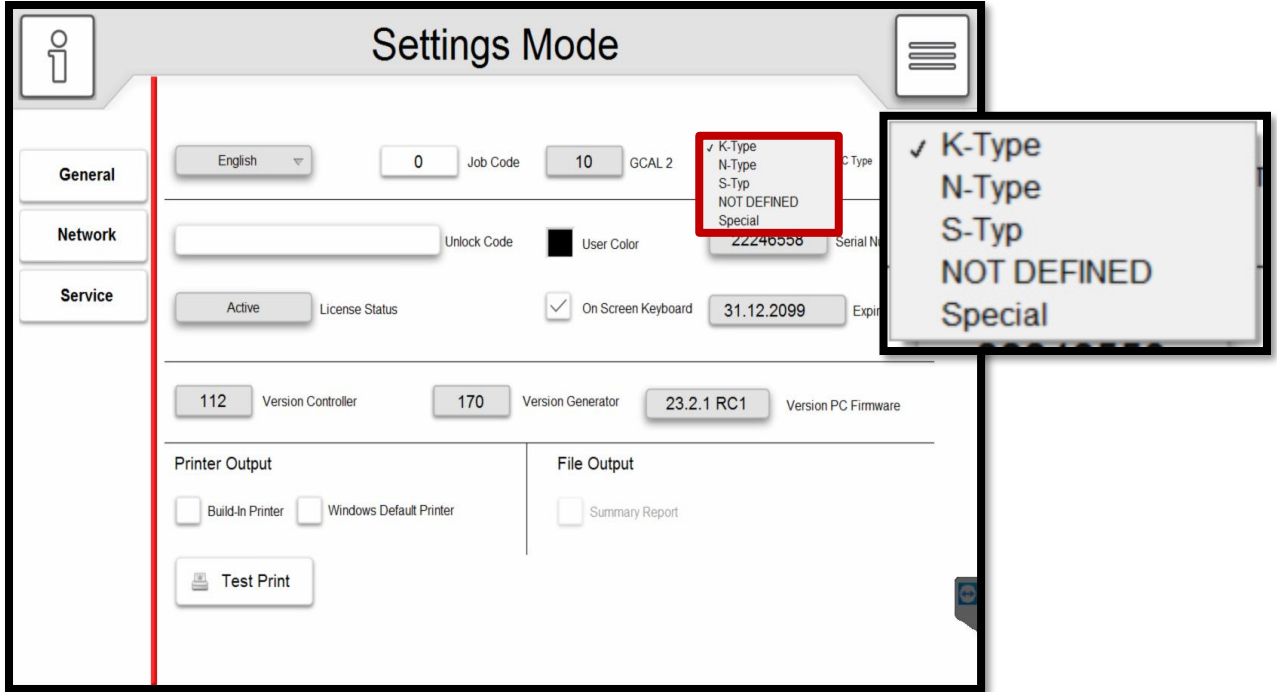
- Select  to enter settings menu



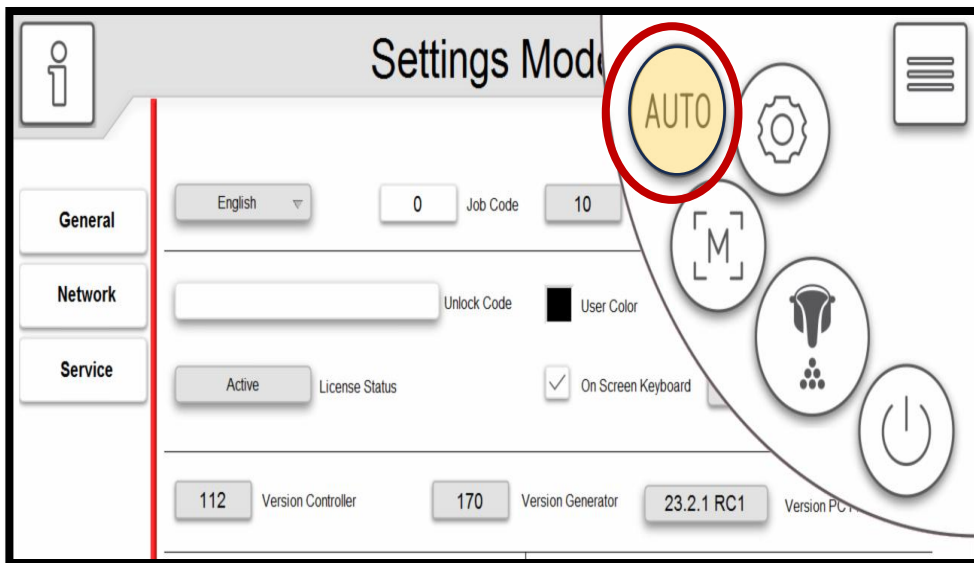
- Click on **K-Type** TC Type to open Thermocouple Type selection



- Select desired Thermocouple Type and it will appear in the dialog box



- Select **AUTO** to enter program selection in automatic mode and



In case the problem still exists, please feel free to contact us again.

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